

GARD-DECK® 430 N JOINT FILLING



PRODUCT DESCRIPTION

Gard-Deck® 430 N (MMA) is a two component highly flexible methyl methacrylate heavy viscosity in a self leveling form that is designed for joint filling. Gard-Deck® 430 N is used in the preparation of the substrate for joint filling prior to the installation of the Gard-Deck® Resin systems.

PRODUCT USE

Gard-Deck® 430 N (MMA) is used as a crack filler and Sealant for chiseled out cracks.

PACKAGING

Gard-Deck® 430 N (MMA) comes in the following packaging:

10 kg / container	10 kg equals 2.64 US gallons
25 kg / container	25 kg equals 6.60 US gallons
180 kg / drum	180 kg equals 47.55 US gallons

COLOR

Gard-Deck® 430 N (MMA) is a slight blue color, without adding pigments
Gard-Deck® hardener (BPO): White powder

COVERAGE RATES

Coverage rates: Coverage rates depend on size and width of joint

Mixing Ratio: 1:1 with SL Filler

STORAGE

Product shelf life is 6 months from date of manufacturer. Do not store in direct sunlight. Do not store in temperatures above 77°F (25° C) nor below 59° f (15° C). Store indoors in unopened containers in a well ventilated, cool, dry area and always away from heat, open fire, or points of ignition source.

The information, data and suggestions contained herein are believed to be reliable, based upon our knowledge and experience. For the most up to date information, please visit www.hydro-gard.com. HYDRO-GARD accepts no responsibility for the results obtained through application of this product. HYDRO-GARD reserves the right to update information without notice.

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HANDLING

Keep away from open flames, or sources of ignition. Do not smoke around product. Once mixed with hardener, vapors may exist and can be explosive when mixed in the ambient air. Avoid direct contact with the skin, eyes, and breathing fumes. Always wear personal protective equipment such as: eye protection, gloves and respiratory equipment.

MIXING & CATALYZING

When batch mixing, thoroughly mix the entire container of **Gard-Deck® 430 N (MMA)** resin for 2-3 minutes prior to pouring the mixed resin into a additional container. Add hardener only to mixed resin that can be applied within the specified pot life. Add the pre-measured hardener to the resin component and mix in for approximately 2 minutes using a slow-speed mechanical agitator or mixing stick, then apply as a seal coat or topcoat . For temperatures below 50° f (10° C) hardener will take longer to dissolve and may need additional mixing time. The amount of hardener needed is based on the weight of the resin used , and varies with the ambient temperature as shown in the chart on this data sheet.

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Temp. (°F) of Resin Air & Floor Surface	Hardener by Vol. (Oz.) Based on Gallon of 430 N	Pot Life (min.)	Hardening Time (min.)
+ 41° F	3	Approx. 5-8	Approx. 80
+ 50° F	2.5	Approx. 5-10	Approx. 60
+ 68°F	2.0	Approx. 5-10	Approx. 30
+ 86° F	1.5*	Approx. 5-10	Approx. 30

*Do not use less than 1% hardener by weight or less than 1.8% hardener by volume
Consult with **HYDRO-GARD** Technical Service if performing mix ratio by weight instead of by volume.

PHYSICAL PROPERTIES

Percent Reactive	100% (Zero VOC)
Working Life	5-10 min
Re-coat Time	Approx 90 min
Viscosity	220-280 cps
Weight per Gallon	8.3 lbs

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WORKING TIMES (at 65° F (20° C))

- Pot Life: approx. 5 to 10 minutes
- Rainproof: approx. 80 to 90 minutes
- Resin coat: approx. 85 to 90 minutes
- Fully Cured: approx. 3 to 6 hours

Note: The above approx times vary depending on substrate and ambient conditions. Actual set (cure) times should be established in the actual field conditions. The information noted on this data sheet should be used as a guide and do not reflect field conditions which may vary.

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